

<b>51 Cavaghan &amp; Gray</b>	CARLISLE	FOOD SERVICES
<b>52 Burnetts</b>	CUMBRIA	PROFESSIONAL SERVICES
<b>53 Carlisle Brass</b>	CARLISLE	DOOR AND WINDOW FURNITURE
<b>54 Coeus Software</b>	KENDAL	SOFTWARE
<b>55 Russell Armer Homes</b>	KENDAL	CONSTRUCTION
<b>56 Lakelovers/Heart of the Lakes</b>	CUMBRIA	TOURISM/HOSPITALITY
<b>57 Cumbria Crystal</b>	ULVERSTON	MANUFACTURING
<b>58 Furness Building Society</b>	BARROW	FINANCIAL SERVICES
<b>59 Edwin Thompson</b>	CUMBRIA	PROPERTY/COMMERCIAL SERVICES
<b>60 Solomons Europe</b>	MILNTHORPE	CHARTERED SURVEYORS
<b>61 Lakeland Leather</b>	AMBLESIDE	RETAIL
<b>62 Siemens Subsea</b>	ULVERSTON	MANUFACTURING
<b>63 Westlakes Engineering</b>	MOOR ROW	ENGINEERING CONSULTANCY
<b>64 Langdale Leisure</b>	LANGDALE	TOURISM/HOSPITALITY
<b>65 Direct Rail Services</b>	CARLISLE	TRANSPORT
<b>66 Furmanite International Ltd</b>	KENDAL & CARLISLE	ENGINEERING
<b>67 Barron</b>	APPLEBY	ENGINEERING
<b>68 Carigiet Cowen</b>	CARLISLE	CHARTERED SURVEYORS
<b>69 Energus</b>	WORKINGTON	CONFERENCE/TRAINING/ EVENTS
<b>70 Eden Valley Mineral Water Co (Princes)</b>	ARMATHWAITE	WATER
<b>71 Innovia Films</b>	WIGTON	MANUFACTURING (FILMS)
<b>72 Iggesund Paperboard</b>	WORKINGTON	MANUFACTURING
<b>73 Prima Uno</b>	CLEATOR MOOR	PROJECT PLANNING/CONTROLS CONSULTANCY
<b>74 Flame Concepts</b>	COCKERMOUTH	TECHNOLOGY
<b>75 Athena PTS</b>	BARROW	ELECTRICAL POWER SYSTEMS

## HIDDEN GEM

### 66 Furmanite International Ltd

ENGINEERING

KENDAL & CARLISLE

The term “world-leading” gets bandied around a lot, but when it comes to Furmanite, it really is of global significance.

The Kendal-headquartered firm, which also has a manufacturing facility at Kingstown Industrial Estate, Carlisle, provides on-site and online plant and pipeline maintenance services, primarily for the energy sector for customers including Shell. A fire in 2015 led to suspicions the company may leave Kendal. But it stayed, redeveloped and continues to grow.

## HIDDEN GEM

### 54 Coeus Software

SOFTWARE

KENDAL

Tucked away in Pixel Mill Business Centre, you would be forgiven for not having heard of Coeus Software. Yet its cloud-based workforce mobility platforms, including PoliceBox and the award-winning



Quovo platforms are driving productivity and efficiency among its growing client base spanning the emergency services and wider public and commercial sectors.

It has also received support from the Northern Powerhouse Investment Fund to boost its sales and marketing activities.

## EDITOR'S PICK

### 58 Furness Building Society

FINANCIAL SERVICES

BARROW

This year is set to be a big one for Furness Building Society as it moves its headquarters across Barrow to the modern surrounds of Emlyn Hughes House. Founded in 1865 to



encourage home ownership and saving, the move represents the latest chapter for an independent society with nine branches, almost 200 employees, and around £800 million in assets. It continues to forge ahead under relatively new chief executive Chris Harrison.

## EDITOR'S PICK

### 60 Solomons Europe

CHARTERED SURVEYORS

MILNTHORPE



Now 20 years young, chartered quantity surveyors specialising in the process and energy sectors, Solomons Europe is expanding into West Cumbria in 2019.

The company, headed by husband-and-wife team Dominic and Kerry Doig, is not only branching out to create a new office and business hub in Papcastle, it is also giving something back through its Who wants to be an Entrepreneur challenge, where budding businesses can pitch for cash prizes to get their ventures up and running.